

# The Future is Now for Cellulose Ethanol

USDA-ERS Biofuels Modeling Workshop  
Washington, DC

February 27, 2007



# Our Challenge

- **Global Warming**

- The debate is over. It is the issue.

- **Dependency on Foreign Oil**

- “For too long our nation has been dependent on foreign oil...it is in our vital interest to diversify America’s energy supply.”

President George W. Bush, 2007 State of the Union

- **35 Billion Gallons by 2017**

- The vision is clear.



# Why Cellulosic Ethanol?

- **Corn-to-ethanol provided the foundation for the ethanol industry**
- **Joint study by the USDA and DOE concluded that the U.S. could produce 60 billion gallons of ethanol by 2030**
- **Opportunity to utilize the existing corn to ethanol infrastructure to accelerate cellulose ethanol production**

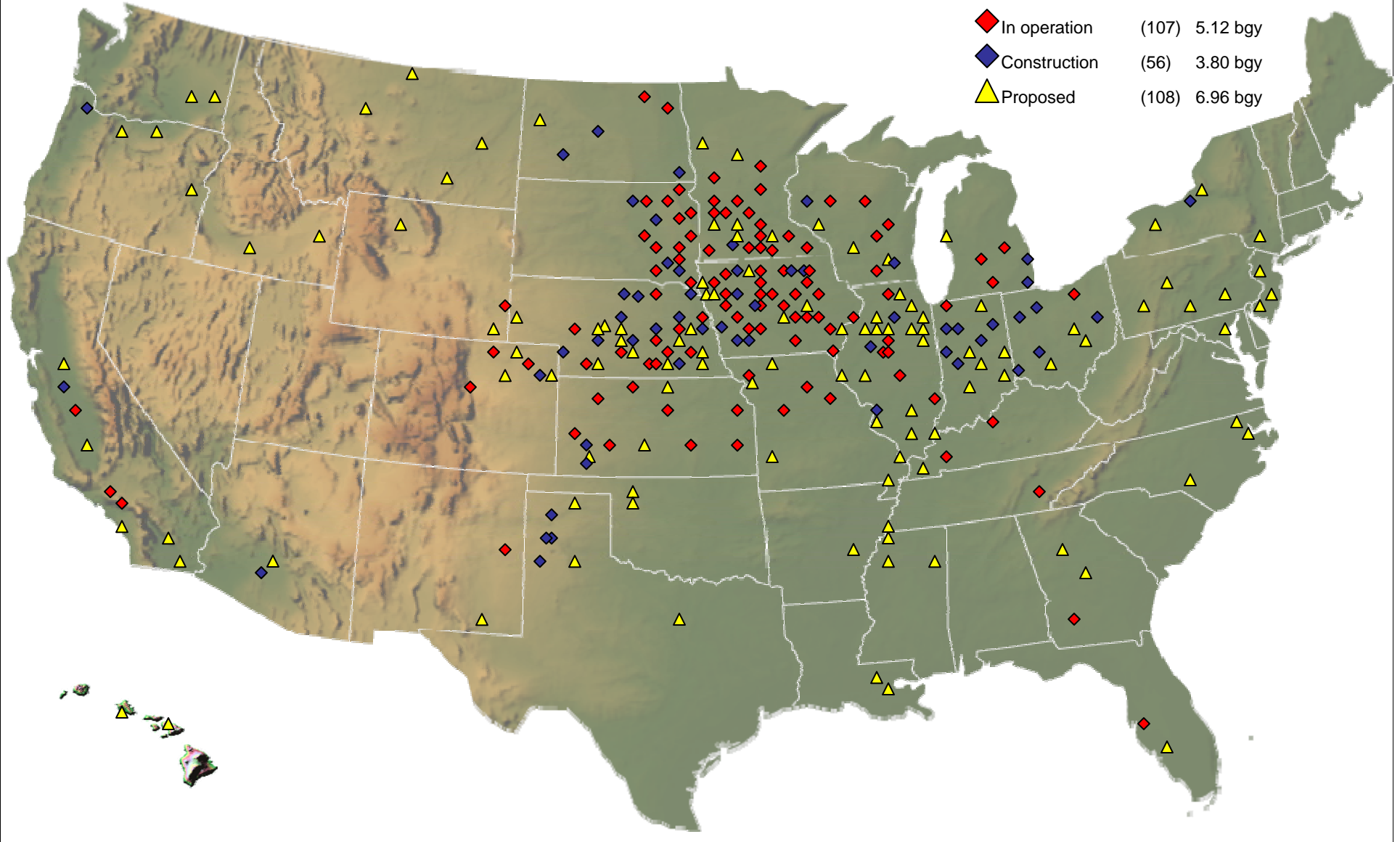




**NCGA**  
www.ncga.com

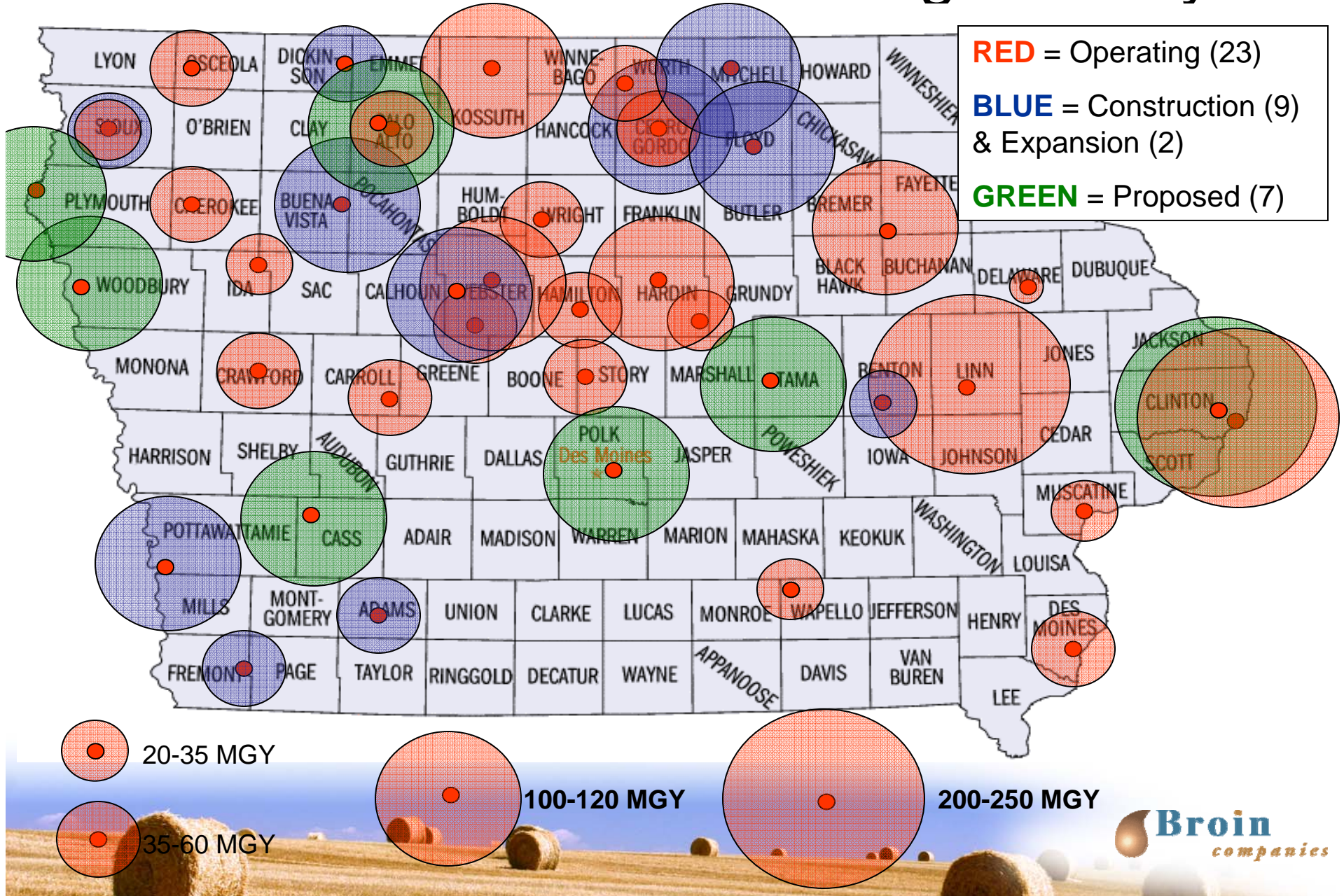
# U.S. Ethanol Plants

AS OF: November 2006





# Corn to Ethanol Reaching Maturity



# Corn Biomass Advantages

- Consistent crop acreage to meet competing demand
- Continued improvements in crop biotechnology
- Established cropping practices
- Soil quality maintenance considerations understood
- Opportunity to coordinate with farm and energy policy



# Why Broin?

- Extensive corn to ethanol infrastructure
- A technology provider committed to research collaborations with world-class leaders.
- Broin is about innovation and integration.
- Defining the future by building the first biorefinery of its kind to produce ethanol from stover and fiber.





# BROIN COMPANIES PREMIER PARTNER PLANTS



**MAP LEGEND**

- = Plant In Operation
- = Plant Under Construction

**Broin**  
companies  
ETHANOL. BIOREFINING. LEADING THE REVOLUTION

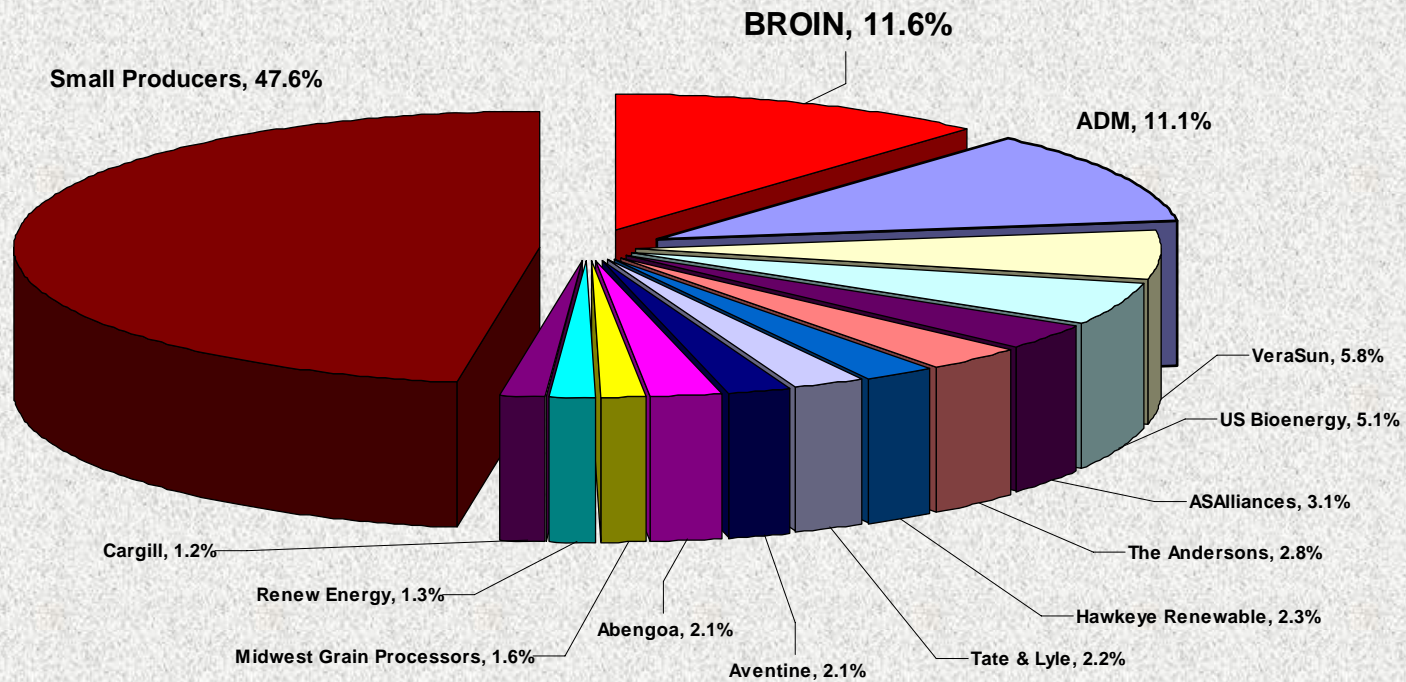


**Broin**  
companies

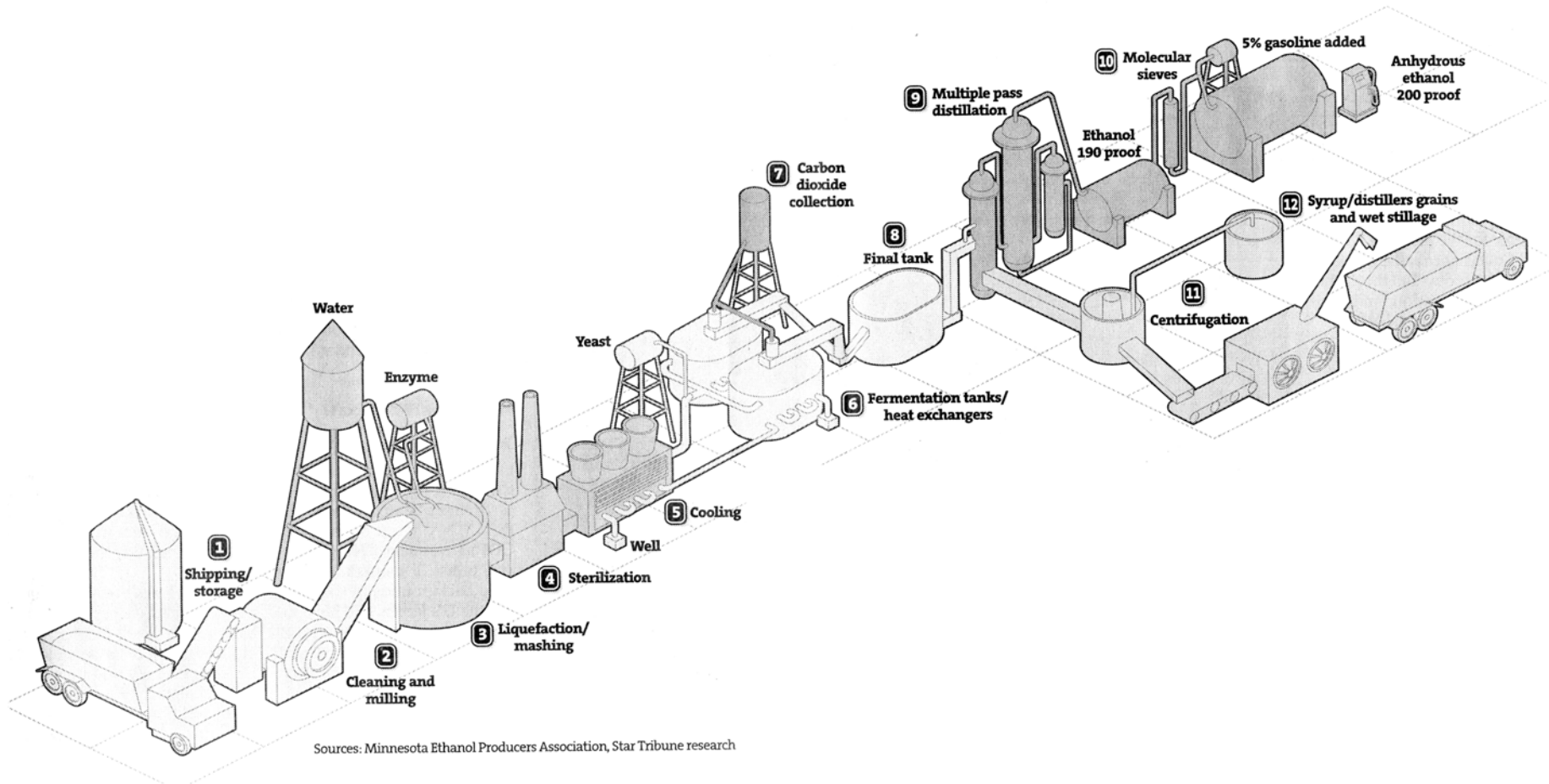


# US Ethanol Market Share

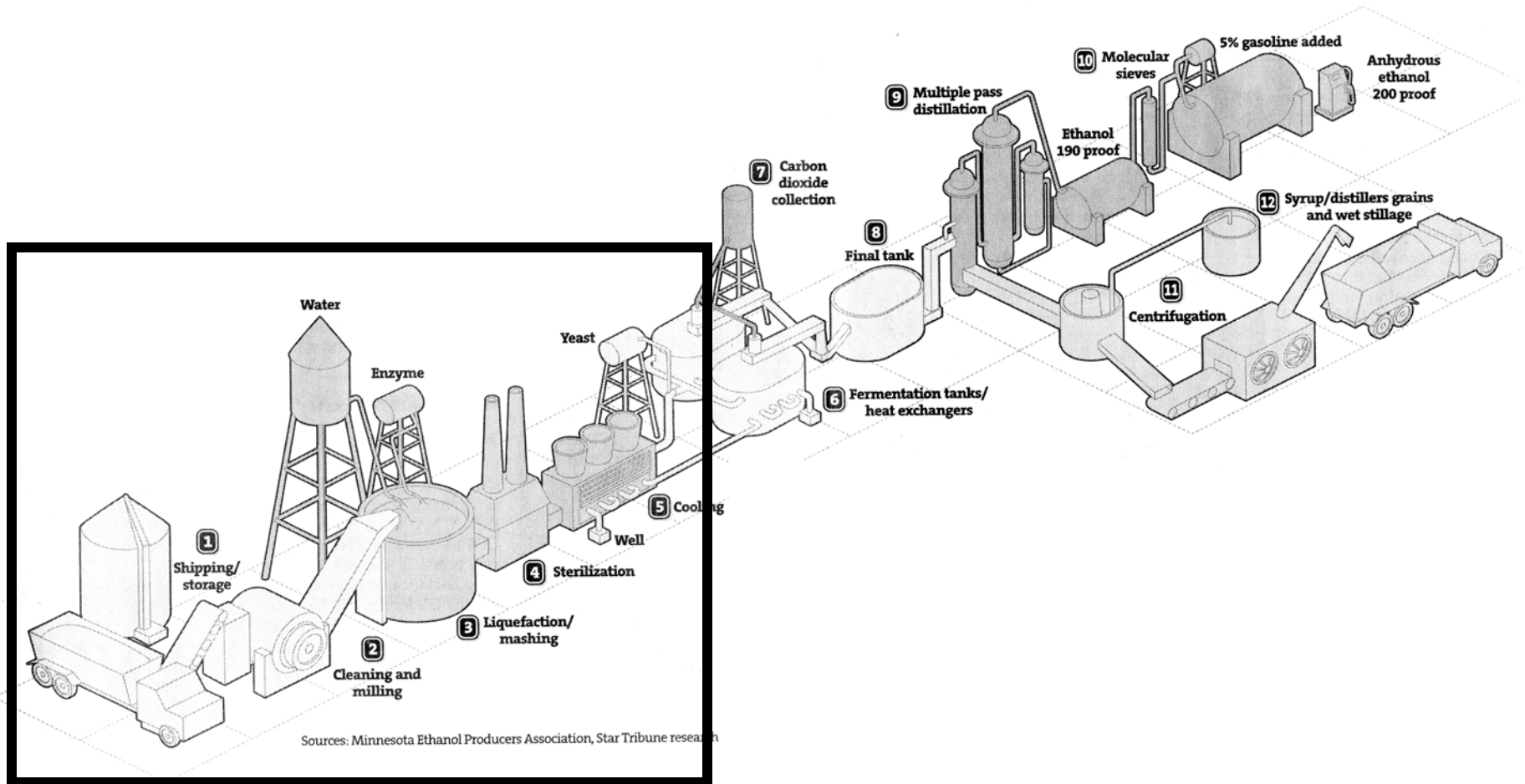
Including Plants Under Construction  
November 2006



# How Ethanol is Made



# How Ethanol is Made



# The Evolution of Biorefining

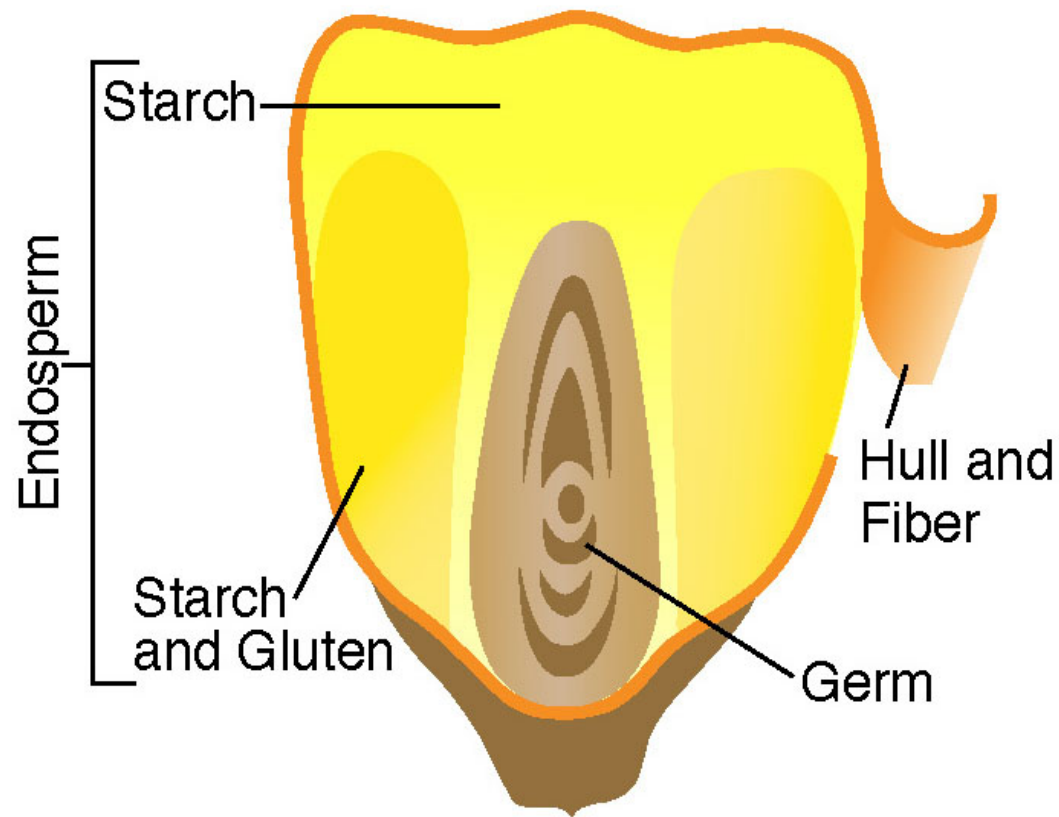
*BF<sub>RAC</sub>*<sup>™</sup> and *BPX*<sup>™</sup>

- These two revolutionary technologies demonstrate our commitment to the biorefining industry.
  - Increasing the availability of ethanol
  - Lowering the cost to process
  - Producing a higher value animal feed product





# A Kernel of Corn



*BF*FRAC™



 **Broin**  
companies









# Dakota Gold HP Distillers Grains Nutrient Profile



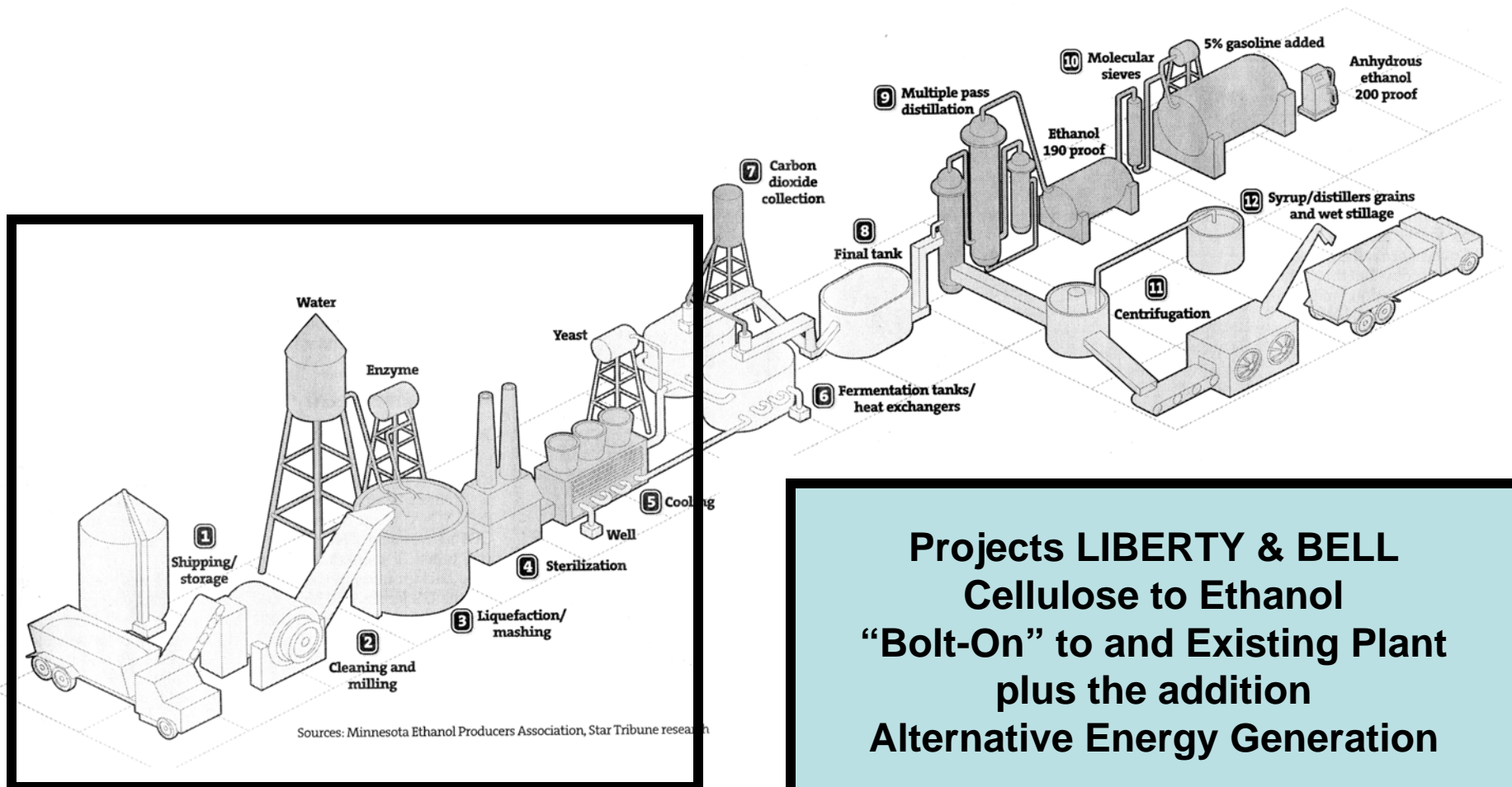
Enhanced Nutrition Distillers Products

[www.dakotagoldmarketing.com](http://www.dakotagoldmarketing.com)



 **Broin**  
companies

# How Ethanol is Made



**Projects LIBERTY & BELL  
Cellulose to Ethanol  
“Bolt-On” to an Existing Plant  
plus the addition  
Alternative Energy Generation**



# World Class Partners



# Broin's Projects LIBERTY & BELL

- What is Project LIBERTY?
  - Transformation of an existing conventional dry mill ethanol facility into a commercial scale biomass-to-ethanol facility
  - Additional value-added agricultural products for the U.S. farmer and greater economic impact to rural America
  - Project BELL is the test facility for scale up and validation.





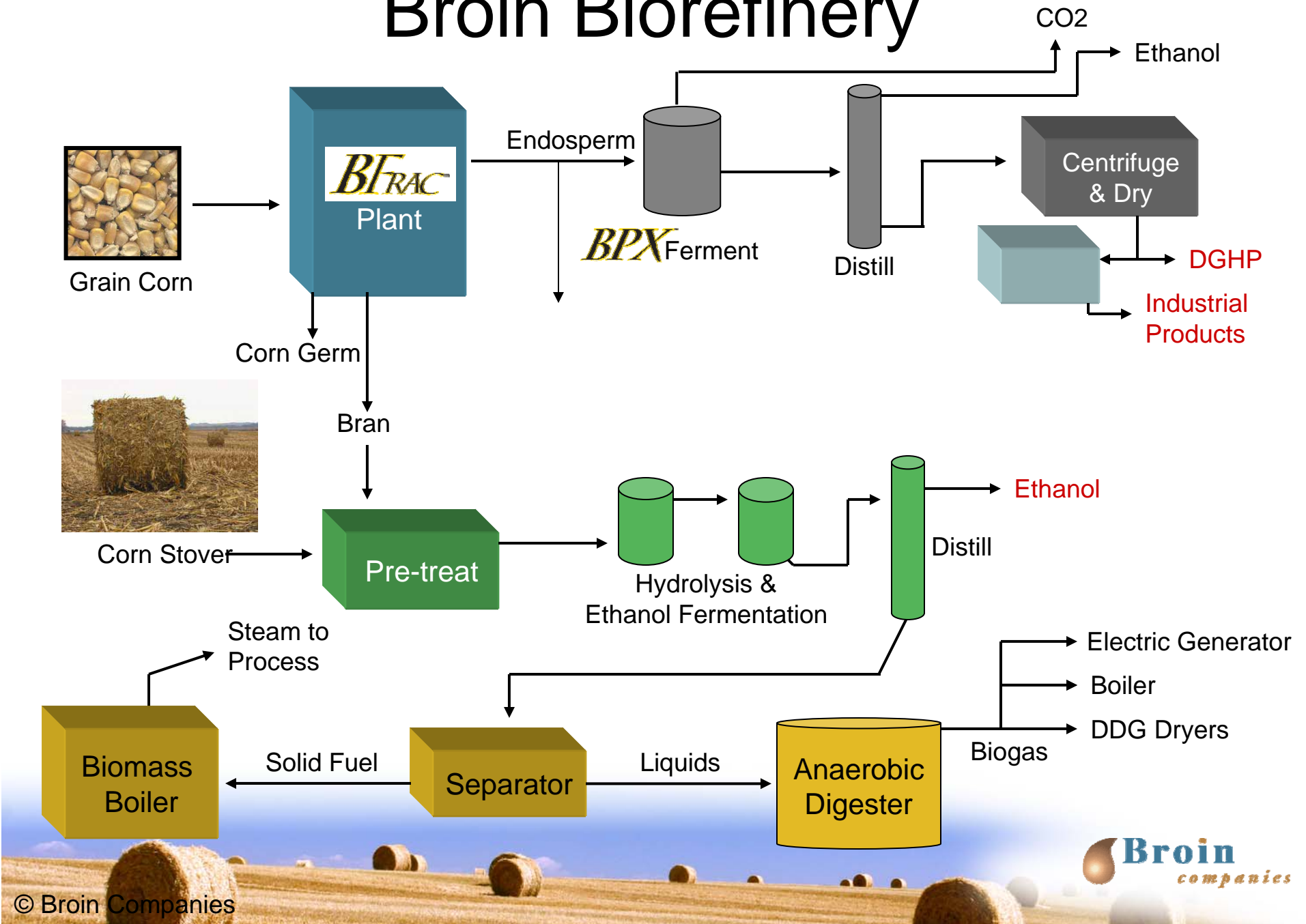
# Scotland, SD



# Emmetsburg Site



# Broin Biorefinery





# Project LIBERTY

- **Project LIBERTY deliverables:**
  - **11 percent more ethanol from a bushel of corn**
  - **27 percent more ethanol from an acre of corn**
  - **24 percent reduction in water usage**
  - **83 percent less fossil fuel consumption**
- **With LIBERTY we have a sustainable model to meet our renewable transportation fuel goals through ethanol.**







Thank you

